GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A473 Type 302

Standard Specification for Stainless Steel Forgings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A473 Type 302 Stainless Steel Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.150 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	17.000 - 19.000
Nickel	Ni %	8.000 - 10.000
Nitrogen	N %	0.100 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	205 min.
Elongation in %	40 min.
Reduction of Area in %	50 min.
Hardness in HRC	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
86020 1 H 18 N 9	PN	Poland	Steel
1.4304	DIN	Germany	Steel
683-13 12	ISO	International	Steel
2837 302	AS	Australia	Steel and Bars
J 405 302	SAE	USA	Steel
6258 302 S 31	B.S.	United Kingdom	Steel and Bars
36017 F.3311	UNE	Spain	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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